

# FICSCAPCSMR30GN Assembly Instructions



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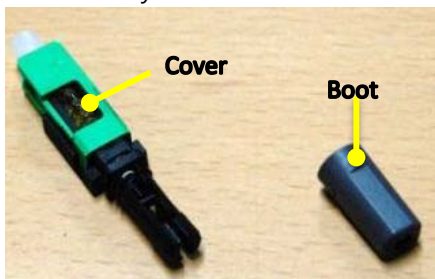
## FICSCAPCSMR30GN

Simple assembly process with Cleaver Quick  
and easy Fiber Termination  
High Reliability  
Up to five connection attempts

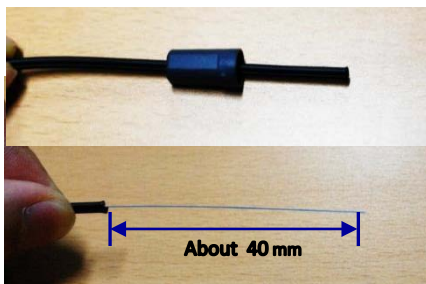
## Assembly Tools

Fiber Cleaver (920CL)  
Fiber Stripper (PA1171)  
Kevlar Shears (PA1511)  
99% pure isopropyl alcohol & lint free wipes

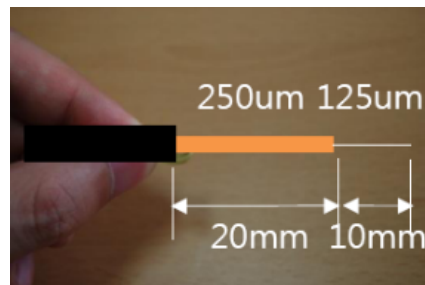
## Assembly Procedure



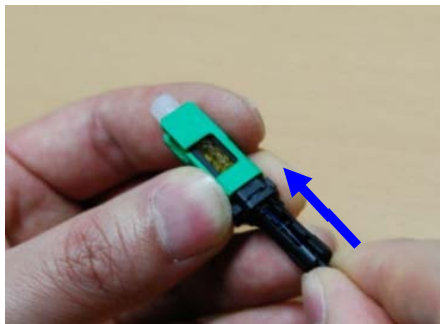
1. Check the parts to assemble.



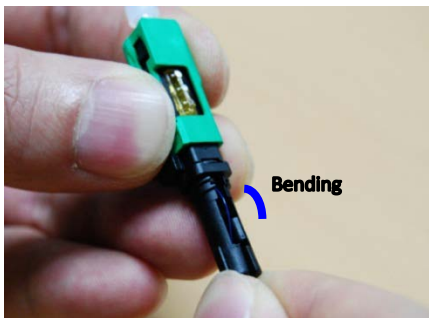
2. Install the boot & strip off 40mm of the cable jacket.



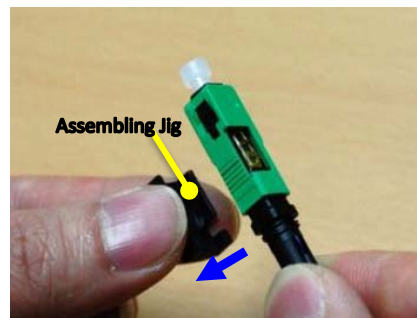
3. Prepare the fiber for a total length of 30mm (20mm of acrylic coated fiber and 10mm of bare fiber with a cleaved end) as shown on the packing bag label.



7. Make sure the assembly jig is on the connector. Insert the fiber into the connector.



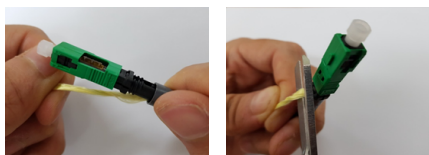
8. Make sure the fiber is bending slightly as viewed in the window.



9. Remove the assembly jig.



10. Press the connector shell towards the fiber to release the bending fiber.



11. Lock the cable by turning the boot clockwise. Trim kevlar strands so that they do not protrude from the shell.



12. Assembly is complete.