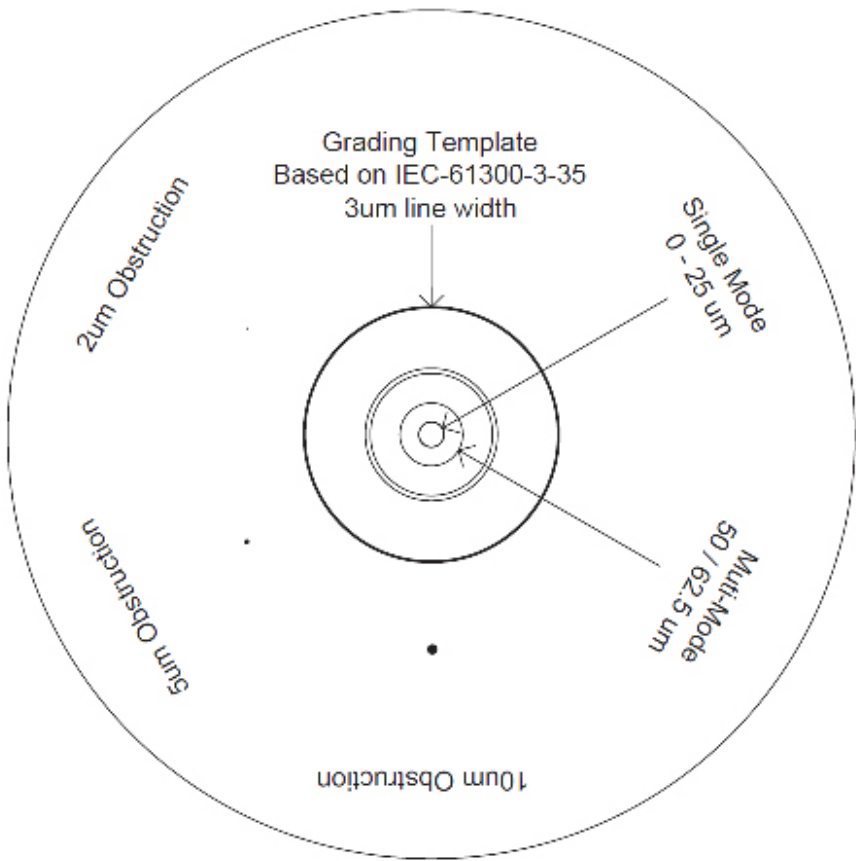


**Fiber End Face Criteria Table - Angled PC Polished Connectors (APC) Single Mode Fiber**

Zone	Description	Diameter	Allowable Scratches (Width)	Allowable Defects (Diameter)
A	Critical Zone	0µm to 25µm	≤4µm	None
B	Cladding Zone	25µm to 120µm	No Limit	No Limit <2µm 5 from 2µm to 5µm None >5µm
C	Adhesive Zone	120µm to 130µm	No Limit	No Limit
D	Contact Zone	130µm to 250µm	No Limit	None ≥ 10µm



A. Critical Zone

B. Cladding Zone

C. Adhesive Zone

D. Contact Zone